Material Safety Data Sheet

*** Section 1 - Chemical Product and Company Identification ***

Product Name: BlueForce®

Product Description: Solvent free heavy-duty hand cleanser

Manufacturer Information

<table>
<thead>
<tr>
<th>Evonik Corporation</th>
<th>Phone: Non-emergency # (800) 242-2271</th>
</tr>
</thead>
<tbody>
<tr>
<td>2401 Doyle Street</td>
<td></td>
</tr>
<tr>
<td>Greensboro, NC 27406</td>
<td>Emergency # (800) 424-9300 CHEMTREC (NA)</td>
</tr>
</tbody>
</table>

*** Section 2 - Hazards Identification ***

Emergency Overview
No particular hazards known.

Potential Health Effects: Eyes
This product may cause slight irritation to the eyes.

Potential Health Effects: Skin
None.

Potential Health Effects: Ingestion
Get medical attention.

Potential Health Effects: Inhalation

*** Section 3 - Composition / Information on Ingredients ***

Component Information/Information on Non-Hazardous Components
The manufacturer lists no ingredients as hazardous according to 29 CFR1910.1200.
This product is a cosmetic intended for personal use in the workplace and is thus regulated by FDA.
See container label regarding proper handling and use of this product.
Ingredients are listed in descending order of concentration on the container label.

Toxic Substances Control Act (TSCA): Exempt
Occupational Safety and Health Act (OSHA): Exempt from Hazard Communication Rule
Workplace Hazardous Materials Information System (WHIMS-Canada): Exempt-cosmetic hand cleaner

*** Section 4 - First Aid Measures ***

First Aid: Eyes
In case of contact, immediately flush eyes with large amounts of water, continuing to flush for 15 minutes. If irritation persists, seek medical attention.

First Aid: Skin
Intended as a cosmetic hand cleaner

First Aid: Ingestion
If material is swallowed, seek medical attention or advice.

First Aid: Inhalation
None Identified.
**Material Safety Data Sheet**

**Product Name:** Blue Force®
**MSDS ID:** SK-176

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**Section 5 - Fire Fighting Measures**

**General Fire Hazards**
See Section 9 for Flammability Properties.

**Hazardous Combustion Products**
None identified.

**Extinguishing Media**
Dry chemical, foam, carbon dioxide, water fog.

**Fire Fighting Equipment/Instructions**
Firefighters should wear self-contained air-supplied breathing apparatus in enclosed areas or in area of heavy smoke or fumes.

**NFPA Ratings:**
- **Health:** 1
- **Fire:** 0
- **Reactivity:** 0

**Hazard Scale:**
- 0 = Minimal
- 1 = Slight
- 2 = Moderate
- 3 = Serious
- 4 = Severe

**Section 6 - Accidental Release Measures**

**Containment Procedures**
Absorb spill with inert material.

**Clean-Up Procedures**
Absorb spill with inert material. Shovel material into appropriate container for disposal. Flush small residuals to a drain for normal biological wastewater treatment.

**Evacuation Procedures**
None

**Special Procedures**
None

**Section 7 - Handling and Storage**

**Handling Procedures**
Keep container closed. See container label for proper use.

**Storage Procedures**
Protect from freezing or excessive heat to prevent component separation.

**Section 8 - Exposure Controls / Personal Protection**

**A: Component Exposure Limits**
ACGIH, OSHA, NIOSH or the provinces of Canada have not developed exposure limits for any of this product's components.

**Engineering Controls**

**PERSONAL PROTECTIVE EQUIPMENT**

- **Personal Protective Equipment: Eyes/Face**
  - Avoid eye contact.

- **Personal Protective Equipment: Skin**
  - None.

- **Personal Protective Equipment: Respiratory**
  - Not required for end use.

- **Personal Protective Equipment: General**
  - Use reasonable safety precautions and practice good housekeeping.
**Section 9 - Physical & Chemical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Opaque, blue liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Perfume fragrance added</td>
</tr>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>pH</td>
<td>6.5-7.5</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not determined</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Solubility (H2O)</td>
<td>Very Soluble</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.02</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flash Point Method</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

**Section 10 - Chemical Stability & Reactivity Information**

**Chemical Stability**
- Stable under usual application conditions.

**Chemical Stability: Conditions to Avoid**
- None.

**Incompatibility**
- None identified.

**Hazardous Decomposition**
- None identified.

**Possibility of Hazardous Reactions**
- Hazardous polymerization will not occur.

**Section 11 - Toxicological Information**

**Acute Dose Effects**

**Acute Toxicity-LD50/LC50**
- No LD50/LC50's are available for this product's components.

**Carcinogenicity**

**Component Carcinogenicity**
- No information is available.

**Section 12 - Ecological Information**

**Ecotoxicity**

**Component Analysis - Ecotoxicity - Aquatic Toxicity**
- No ecotoxicity data are available for this product's components.

**Environmental Fate**
- No information available.

**Section 13 - Disposal Considerations**

**US EPA Waste Number & Descriptions**

**A: General Product Information**
- Controlled release of diluted product into a biological wastewater treatment plant.

**B: Component Waste Numbers**
- No EPA Waste Numbers are applicable for this product's components.
Material Safety Data Sheet

Product Name: Blue Force®

Disposal Instructions
Dispose of waste material according to Local, State, Federal, and/or Provincial guidelines. See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations.

*** Section 14 - Transportation Information ***

International Transportation Regulations
This product is not regulated as a hazardous material by the United States (DOT) or Canadian (TDG) transportation regulations.

*** Section 15 - Regulatory Information ***

US Federal Regulations
Component Analysis
No information is available.

State Regulations
Component Analysis - State
None of this product's components listed in Section 2 are on the state lists from CA, FL, MA, MN, NJ, or PA.
Component Analysis - WHMIS IDL
No components are listed in the WHMIS IDL.

Additional Regulatory Information

*** Section 16 - Other Information ***

Other Information
The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process unless specified in the text.

MSDS History
This is the original MSDS for this product.

Contact: Product Compliance Officer
Contact Phone: (800) 242-2271

This is the end of MSDS SK-176