1 PRODUCT AND COMPANY IDENTIFICATION

Manufacturer
The Penray Companies, Inc.
440 Denniston Ct.
Wheeling, IL 60090

Contact: EH&S Manager
Telephone Number: 847-459-5000
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Product Name: PENRAY NON-CHLORINATED BRAKE CLEANER-4655
Revision Date: 06/07/2006
MSDS Number: 4655
Common Name: BRAKE CLEANER CONTAINING ORGANIC SOLVENTS

EMERGENCY PHONE NUMBER (800) 752-7869

NFPA 704M RATING:

HEALTH:2  FIRE:4  REACTIVITY: 0  SPECIAL:
O=INSIGNIFICANT  1=SLIGHT  2=MODERATE  3=HIGH  4=EXTREME

2 COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS Number</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACETONE</td>
<td>67-64-1</td>
<td>52%-56%</td>
</tr>
<tr>
<td>HEPTANE</td>
<td>142-82-5</td>
<td>31%-35%</td>
</tr>
<tr>
<td>XYLENE</td>
<td>1330-20-7</td>
<td>7%-11%</td>
</tr>
<tr>
<td>ETHYLBENZENE</td>
<td>100-41-4</td>
<td>1%-5%</td>
</tr>
</tbody>
</table>

3 HAZARDS IDENTIFICATION

Route of Entry: Skin absorption and inhalation
Target Organs: Lungs, kidneys, liver and nervous system.
Inhalation: Respiratory irritation and dizziness
Skin Contact: Prolonged contact with skin can cause irritation. Repeated skin contact may cause persistent irritation and dermatitis
Eye Contact: Will cause irritation upon contact.
Ingestion: Product may cause discomfort, nausea, vomiting and diarrhea.

CARCINOGENICITY: Product is not considered a carcinogen by OSHA, NTP or IARC.
MEDICAL CONDITIONS: Pre-existing eye or skin conditions may be aggravated by over-exposure to this product.
4 FIRST AID MEASURES

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. Seek medical attention. Inhalation hazard unlikely due to low volatility of product.

Skin Contact: Wash area with soap and water. seek medical attention if irritation persists

Eye Contact: Immediately flush eyes with plenty of water for 15 minutes. Seek medical attention.

Ingestion: DO NOT induce vomiting. Only give CONSCIOUS victim two glasses of water and seek medical attention. NEVER give UNCONSCIOUS anything by mouth.

5 FIRE FIGHTING MEASURES

Flash Point: 2 degrees F
Flash Point Method: TCC

EXTINGUISHING MEDIA: Carbon Dioxide (CO2) Dry Chemical, Foam.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Vapors are heavier than air and can collect in low areas

FIRE FIGHTING INSTRUCTIONS: Containers can build up pressure if exposed to fire. Containers should be cooled with water supply.

FIRE FIGHTING EQUIPMENT: Self-contained breathing apparatus with full face piece operated in positive pressure mode.

6 ACCIDENTAL RELEASE MEASURES

SPILL/LEAK PROCEDURES: Notify safety personnel, evacuate all unnecessary personnel and provide adequate ventilation. If feasible, and without risk, clean-up personnel should stop leak. All clean up personnel should wear proper personal protective equipment.

SMALL SPILLS: Clean with inert absorbent and place in recovery drums for disposal.

LARGE SPILLS: Dike to prevent further migration of material. DO NOT release into waterways or sewers. Follow applicable federal and state regulations.

7 HANDLING AND STORAGE

Handling Precautions: Wash thoroughly after handling. Do not get into eyes, on skin or on clothing. Do not smoke while using this product. Do not use near excessive heat, sparks, or open flame.

Storage Requirements: Store in clean, dry locations away from excessive heat. Store in areas designated for the storage of Level III aerosols according to NFPA 30B (Manufacturing and Storage of Aerosol Products.)

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls: Eye wash station and safety shower.
Strong general ventilation or local exhaust.

Protective Equipment: EYE: Chemical splash goggles with indirect or no ventilation.
SKIN: Chemical resistant gloves such as nitrile.
RESPIRATORY: Organic vapor air purifying respirator if vapors are a nuisance or if the concentrations are above PEL or TLV.
Never eat drink or smoke in the work area.
9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Colorless liquid
Physical State: liquid
Odor: petroleum distillate
pH: Not soluble in water
Vapor Pressure: 44.0 - 125.0 mmHg
Vapor Density: >1.0

Boiling Point: 133 - 289 F
Freezing/Melting Pt.: Not soluble in water
Spec Grav./Density: 0.7641

VOC: <45 %
Evap. Rate: >1.0

10 STABILITY AND REACTIVITY

Stability: Material is stable.
Conditions to avoid: Excessive heat and open flame.
Materials to avoid (incompatibility): Strong oxidizing agents.
Hazardous Decomposition products: Carbon Monoxide and Carbon Dioxide
Hazardous Polymerization: Cannot occur.

11 TOXICOLOGICAL INFORMATION

LD50

Acetone: 10.7 ml/kg (oral)
Xylene: 7.53 g/kg (oral)
n-Heptane: No data

12 ECOLOGICAL INFORMATION

No data.

13 DISPOSAL CONSIDERATIONS

As a waste, this product in its raw form DOES MEET the criteria of a hazardous waste as defined by RCRA (40CFR361). Dispose of in accordance with all applicable state, federal and local regulations.

14 TRANSPORT INFORMATION

DOMESTIC: Flammable Liquids, n.o.s., (Acetone), Class 3, UN1993, PGII.

15 REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS
OSHA: Considered to be a hazardous material as defined by 29CFR1910.1200

EPA SARA TITLE III

Section 311-312 (40CFR370): If stored in excess of the threshold quantities, this product should be reported as a(n):
IMMEDIATE (acute) HEALTH HAZARD
DELAYED (chronic) HEALTH HAZARD
FIRE HAZARD

Section 313(40CFR372) This product contains ingredients which are subject to the reporting requirements of SARA 313:
Xylene 9%
Ethylbenzene <3%

16 OTHER INFORMATION

CALIFORNIA PROPOSITION 65: This product does not contain ingredients which are on the current Proposition 65 list.

Ethylbenzene

END OF MSDS DOCUMENT