Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Strip-Calk (Black) PN 08578
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 08/27/09
Supercedes Date: 01/22/08

Document Group: 05-9750-0

Product Use:
Intended Use: Automotive
Specific Use: Caulk for use in seams, joints, and openings.

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kaolin</td>
<td>1332-58-7</td>
<td>15 - 40</td>
</tr>
<tr>
<td>OXIDE GLASS CHEMICALS</td>
<td>65997-17-3</td>
<td>15 - 40</td>
</tr>
<tr>
<td>Polybutylene</td>
<td>9003-29-6</td>
<td>10 - 30</td>
</tr>
<tr>
<td>Aluminum Silicate</td>
<td>1327-36-2</td>
<td>&lt; 6</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Silica</td>
<td>7631-86-9</td>
<td>0.5 - 1.5</td>
</tr>
<tr>
<td>Aluminum Stearate</td>
<td>637-12-7</td>
<td>0.5 - 1.5</td>
</tr>
<tr>
<td>Quartz Silica</td>
<td>14808-60-7</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Tale</td>
<td>14807-96-6</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Beatone (R*) SD-1 Rheological Additive</td>
<td>Unknown</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>4,4'-THIOBIS(6-TERT-BUTYL-M-CRESOL)</td>
<td>96-69-5</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW
Specific Physical Form: Viscous putty  
Odor, Color, Grade: Black, soft putty  
General Physical Form: Solid  
Immediate health, physical, and environmental hazards: Contains a chemical or chemicals which can cause cancer.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Inhalation:
No health effects are expected.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>Group 2B</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>Quartz Silica</td>
<td>14808-60-7</td>
<td>Group 1</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>Quartz Silica</td>
<td>14808-60-7</td>
<td>Known human carcinogen</td>
<td>National Toxicology Program Carcinogens</td>
</tr>
</tbody>
</table>

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

Inhalation: No need for first aid is anticipated.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.
SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - LEL</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** No unusual fire or explosion hazards are anticipated.

*Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.*

SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. Collect as much of the spilled material as possible. Clean up residue. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

*In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.*

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid prolonged or repeated skin contact. Keep out of the reach of children. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store product at 60 F to 80 F.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Not applicable.
8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact.
The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection
Avoid prolonged or repeated skin contact.
Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Neoprene, Nitrile Rubber.

8.2.3 Respiratory Protection
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece air-purifying respirator with P95 particulate filters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4'-THIOBIS(6-TERT-BUTYL-M-CRESOL)</td>
<td>ACGIH</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Table A4</td>
</tr>
<tr>
<td>4,4'-THIOBIS(6-TERT-BUTYL-M-CRESOL)</td>
<td>OSHA</td>
<td>TWA, respirable</td>
<td>5 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>4,4'-THIOBIS(6-TERT-BUTYL-M-CRESOL)</td>
<td>OSHA</td>
<td>TWA, Vacated, as dust</td>
<td>10 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>ACGIH</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td>Table A4</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>CMRG</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
<td>Table A4</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>OSHA</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>Kaolin</td>
<td>ACGIH</td>
<td>TWA, respirable</td>
<td>2 mg/m³</td>
<td>Table A4</td>
</tr>
<tr>
<td>Kaolin</td>
<td>OSHA</td>
<td>TWA, respirable</td>
<td>5 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>Kaolin</td>
<td>OSHA</td>
<td>TWA, Vacated, as dust</td>
<td>10 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>Kaolin</td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>15 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>OXIDE GLASS CHEMICALS</td>
<td>3M</td>
<td>TWA, as dust</td>
<td>10 mg/m³</td>
<td>Table Z-1</td>
</tr>
<tr>
<td>Quartz Silica</td>
<td>ACGIH</td>
<td>TWA, respirable</td>
<td>0.025 mg/m³</td>
<td>Table A2</td>
</tr>
<tr>
<td>Quartz Silica</td>
<td>OSHA</td>
<td>TWA, respirable</td>
<td>0.1 mg/m³</td>
<td>Table Z-1A</td>
</tr>
<tr>
<td>Silica</td>
<td>CMRG</td>
<td>TWA, as respirable dust</td>
<td>3 mg/m³</td>
<td>Table A4</td>
</tr>
<tr>
<td>STEARATES</td>
<td>ACGIH</td>
<td>TWA, as total dust</td>
<td>10 mg/m³</td>
<td>Table A4</td>
</tr>
<tr>
<td>Talc</td>
<td>ACGIH</td>
<td>TWA, respirable</td>
<td>2 mg/m³</td>
<td>Table A4</td>
</tr>
<tr>
<td>Talc</td>
<td>CMRG</td>
<td>TWA, respirable, as dust</td>
<td>0.5 mg/m³</td>
<td>Table Z-1A</td>
</tr>
<tr>
<td>Talc</td>
<td>OSHA</td>
<td>TWA, respirable</td>
<td>2 mg/m³</td>
<td>Table Z-1A</td>
</tr>
</tbody>
</table>

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form: Viscous putty
Odor, Color, Grade: Black, soft putty
General Physical Form: Solid
Autoignition temperature: No Data Available
Flash Point: Not Applicable
Flammable Limits - LEL: Not Applicable
Flammable Limits - UEL: Not Applicable
Boiling point: Not Applicable
Density: 14.6 lb/gal
Vapor Density: Not Applicable
Vapor Pressure: Not Applicable
Specific Gravity: 1.920 [Ref Std: WATER=1]
pH: Not Applicable
Melting point: No Data Available
Solubility in Water: Slight (less than 10%)
Evaporation rate: Not Applicable
Volatile Organic Compounds: Not Applicable
Percent volatile: 00 % weight
VOC Less H2O & Exempt Solvents: Not Applicable

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Sparks and/or flames

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>Not Specified</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>Not Specified</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION
ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D007 (Chromium)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):
60-9800-1955-2

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

STATE REGULATIONS
Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>**Carcinogen</td>
</tr>
</tbody>
</table>

** WARNING: contains a chemical which can cause cancer.
CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
Health: 1  Flammability: 1  Reactivity: 0  Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:
Section 16: NFPA hazard classification for health was modified.
Copyright was modified.
Section 3: Potential effects from eye contact was modified.
Section 3: Potential effects from skin contact information was modified.
Section 6: Release measures information was modified.
Section 13: Waste disposal method information was modified.
Section 13: EPA hazardous waste number (RCRA) information was modified.
Section 15: 311/312 Delayed Hazard score was modified.
Section 2: Ingredient table was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 3: Carcinogenicity phrase was added.
Section 3: Immediate other hazard(s) was added.
Section 3: Carcinogenicity table was added.
Section 3: Carcinogenicity heading was added.
Section 15: California proposition 65 ingredient information was added.
Section 15: California proposition 65 heading was added.
Section 15: California proposition 65 cancer warning was added.
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